

**Frequently Asked Questions –  
For the conversion to TL 9000 Measurements Handbook Release 5.6**

**Q. What is the effective date of TL 9000 Measurements Handbook R5.6 Point Release?**

A. The effective date of TL 9000 Measurements Handbook R5.6 Point Release is 30 June 2019.

**Q. Is there any transition period for conversion to Measurements Handbook Release 5.6?**

A. Starting from 30 June 2019, there will be a five month transition period for the organisations certified to TL 9000 Measurements Handbook Release 5.5 to convert to Release 5.6. During the transition period, organisations can either be audited against the TL 9000 Measurements Handbook Release 5.5 or Release 5.6. After the transition period, organisations must be audited against TL 9000 Measurements Handbook Release 5.6. However, organisations are encouraged to convert to Release 5.6 earlier so that any issue found can be handled in time.

**Q. What are the key changes from Release 5.5 to Release 5.6?**

A. TIA-BPC has posted a presentation in the TL 9000 web site for the details of the key changes from Release 5.5 to Release 5.6. You can refer to it at:

[https://tl9000.org/handbooks/documents/TL\\_9000\\_Measurements\\_Handbook\\_Release\\_5.6\\_Changes.pdf](https://tl9000.org/handbooks/documents/TL_9000_Measurements_Handbook_Release_5.6_Changes.pdf)

**Q. Will nonconformity(ies) be raised against the new or changed requirements in TL 9000 Measurements Handbook Release 5.6 during conversion audit?**

A. During the conversion audit, auditors shall raise nonconformities if it is found that the new or changed requirements of the TL 9000 Measurements Handbook Release 5.6 are not fulfilled, and our normal nonconformities and corrective action plans handling processes will be followed.